



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5320-5
Job Sheet 181454



Part No: D5320-5

Job Qty: 30 ea

Part Name: Bracket



Part Weight: 0 lbs

Job Created: 7/26/18

Due Date: 8/8/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-10-13 JLM VERIFIED BY:DD IPP REV:B 16.03.28 AS PER DWG
REV:B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	8/8/18	8/8/18	0.00	0.00	Start Up Waterjet		SE 8/07/20
100	Waterjet	30 pcs	8/8/18	8/8/18	0.00	1.54	Waterjet1		SE 8/07/20
117	QC	30 pcs	8/8/18	8/8/18	0.00	0.00	QC8		PD 15-08-01
118	Brake NC	30 pcs	8/8/18	8/8/18	0.00	2.51	Brake NC 1		smf
120	QC	30 pcs	8/8/18	8/8/18	0.00	0.00	QC5		PD 15-08-02
130	Packaging	30 pcs	8/8/18	8/8/18	0.00	0.00	Packaging3		5/16/3 DAS 6 AUG 08 2018
140	QC21-SA	30 Ea	8/8/18	8/8/18	0.00	0.00	QC21		9-89

Part Op 100 - 1-Cut as per Dwg D5320 2-Break edges
Descriptions: 118 - FORM AS PER DWG USING DT10190

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S12GA	304/316 0.100" Sheet	.7350 sf (.0245 ea)	90-Start up Operation	FM 136485

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S12GA	1	59	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																	
Date : _____	Step #: _____	QTY Effective : _____			MRB (QSI042) Approval																																																																														
Description 1 DART AEROSPACE Container No: S097226 Part: D5320-5 Job No: 181454 Serial No/Batch: S097226 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 07/29/18		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																	
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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.453Inches ± 0.005	0.458 0.448		Diameter
2	Bracket	0.600Inches ± 0.030	0.630 0.570		
3	Bracket	1.200Inches ± 0.030	1.230 1.170		
4	Bracket	1.800Inches ± 0.010	1.810 1.790		
5	Bracket	2.800Inches ± 0.030	2.830 2.770		
6	Bracket	0.109Inches ± 0.010	0.119 0.099		

Plex 7/26/18 1:42 PM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Packaging Supplier ☐ Engineering Quality ☐ Other ☐				
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